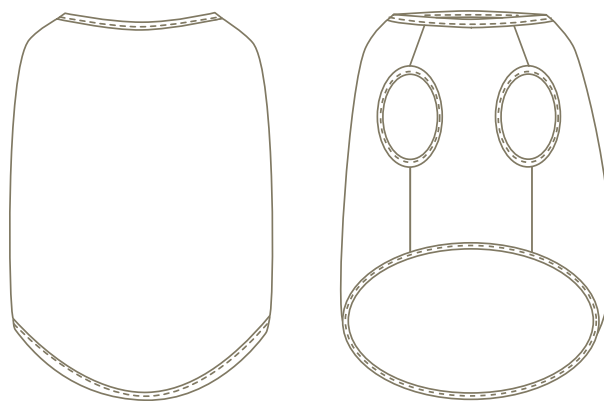


Tank-top

Dog Wear Pattern Recipe
PT003

milla milla

<http://www.millamilla.net/>



INDEX	01	Material	Page. 1
	02	Preparation	2
	03	Sew front and back body	3
	04	Sew shoulders	4
	05	Ready binding	4
	06	Bind neck, armhole and hem	6

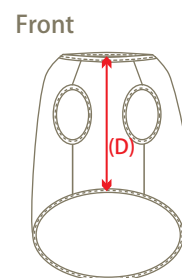
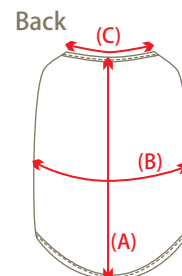
01 Material

- ☆ **Fabric:** T-shirt knit fabric (cotton interlock, plain knit, circular rib, smooth knit fabric)
- ☆ **Knit binding:** (You can make from the same fabric, 6cm wide)
- ☆ **Needle:** Ball point needle size 10/70 or 11/75 for lightweight fabrics, 12/80 for medium weight fabrics and 12/80 or 14/90 for heavyweight fabrics.
- ☆ **Thread:** Use an all purpose thread, polyester or cotton wrapped polyester.

Finished size

	Back length (A)	Chest circumference (B)	Neck circumference (C)	Front length (D)	Rough standard weight (kg)
3 S	17.5	31	19	14.5	1.5~2
S S	21.5	35	23	18.5	~3
S	23.5	40	26.5	20	~4
M	28.5	47	31	22.5	~6
L	33.5	53	36	25	~8
2 L	37.5	59	42	27.5	~12
3 L	44	64	47	29	~15
D S	31	40	26.5	20	3~4
D M	34	49	31	25	~6
F B	28	58	38.5	24	around 11kg

(Unit: cm)



Fabric necessary quantity

	T-shirt knit fabric	Bind tape
3 S	90×25	90
S S	90×40	105
S	90×45	120
M	90×60	140
L	90×70	165
L L	90×75	190
3 L	90×85	210
D S	90×45	130
D M	90×45	150
F B	90×60	165

* Note

The "necessary quantity" is measured placing patterns without considering top and bottom. If the fabric has direction, please place the pattern and measure the length of the fabric you need before you buy.

* The table is written as A x B (see diagram below)



(Unit: cm)

02 Preparation

* Purchase a little extra fabric, because most knits shrink to some degree.

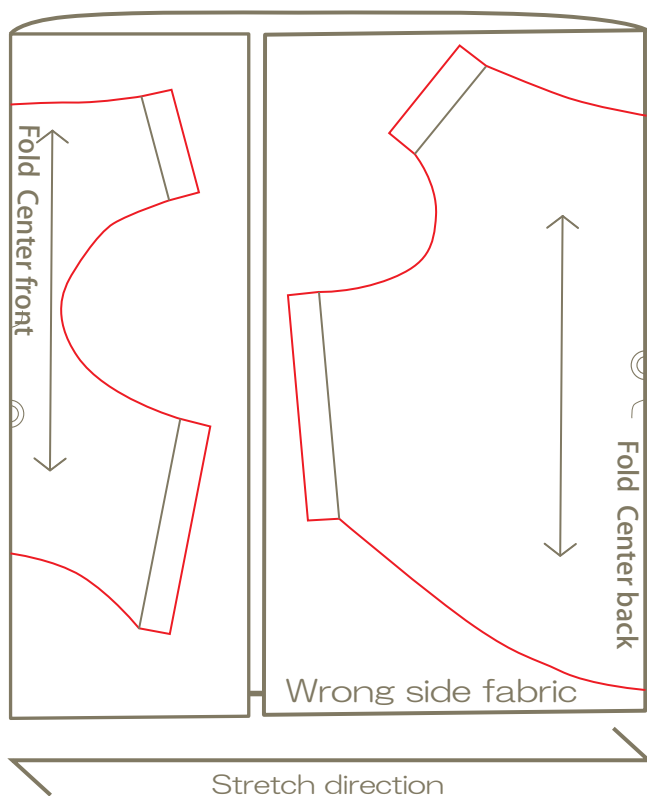
Wash the fabric in the same manner you intend to use for the finished garment. This will preshrink the fabric and remove the surface finish which will make it easier to sew.

① Cut out the pattern, calculate how much fabric you will need.

* The pattern contains 1cm seam allowances.

② Prepare fabric, if needed, please wash the fabric.

③ Place the pattern and cut out the fabric carefully (red line).



This recipe mainly explains how to sew using sewing machine.
If you have interlock, please see **Overlock** mark.

When cutting

* Knits have shading and pattern pieces should be cut in one direction and be placed with the greatest degree of stretch around the body.

* Use weights to hold pattern pieces in place.

* When you are cutting any kind of knit, it is important not to stretch it as you are cutting.

To prevent stretching, use very sharp scissors or a rotary cutter, do not let the fabric 'hang' off the cutting surface or bunch up, and use a marking pen or chalk instead of a rotary marking tool for marking pattern notations.

When sewing

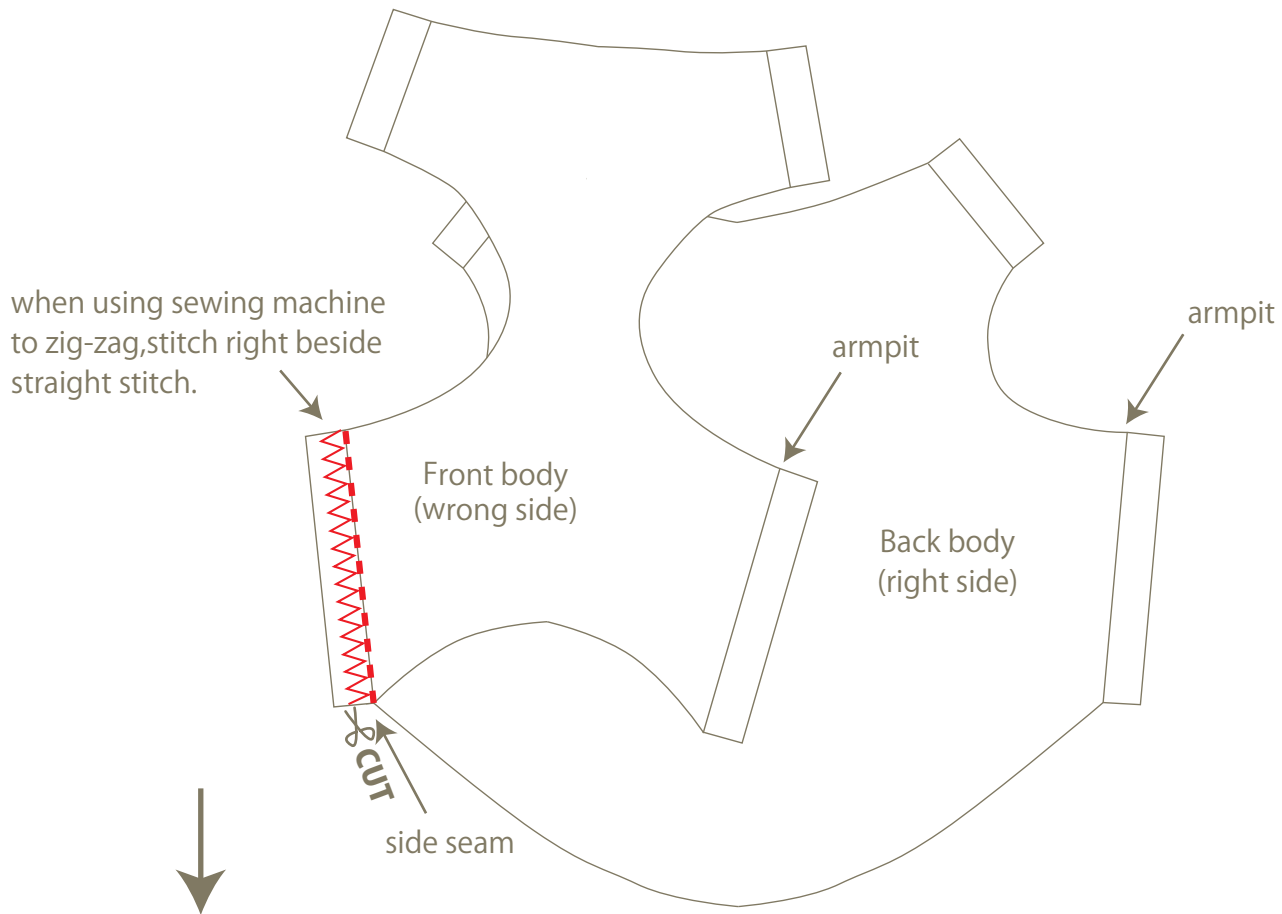
* Please use ball pointing needle or it can prevent runs and tears in the seams.

* Loosen the tension, and sew on a scrap piece of the fabric that you will be using.

* If the stitches break when stretch fabric, you'll need to loosen the tension a little more.

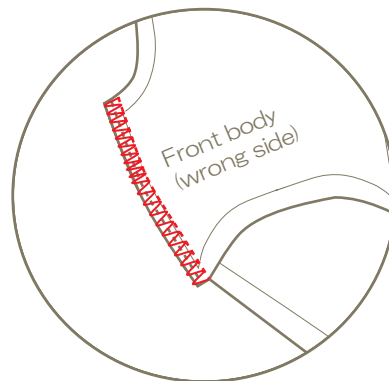
03 Sew front and back body together

- ① Place front's and back body's side seam together. Sew with 1 cm seam allowances.
- ② Zig-zag stitch beside the straight stitch you just sew to keep seam allowances together. Cut off the extra seam allowance.
- ③ Do the same on the other side.



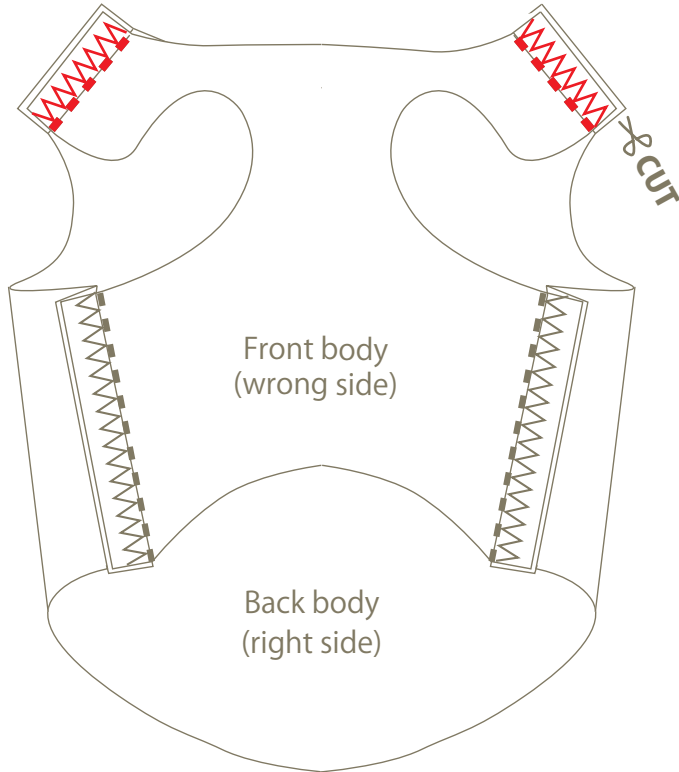
Cut off the extra seam allowance, with caution of not to cut thread.

Interlock Sew front's and back body's side together.

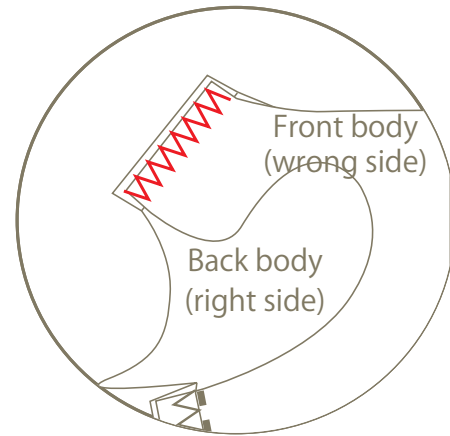


04 Sew shoulders

- ① Place front and Back body's shoulder seam together. (right side in)
Sew with 1cm seam allowance.
- ② Zig-zag stitch beside the straight stitch you just sew to keep seam allowances together.
Cut off the extra seam allowance.
- ③ Do the same on the other side.
- ④ Turn over the fabric.



Interlock Sew front's and back body's side together.



05 Prepare bind tape

Bind tape necessary length

	Neck	Armhole	Hem
3 S	19	17.5	31.5
S S	23	20	35
S	26.5	23	40.5
M	31	27.5	48.5
L	36	32.5	56.5
L L	42	36.5	64
3 L	47	39.5	75.5
D S	26.5	22.5	51
D M	31	28	53
F B	38.5	30.5	55.5

(include seam allowance·unit cm)

When you make binding tape out of fabric, cut the fabric 6cm wide.

Then fold in to two (right side out) and press with iron. If the fabric stretch well, cut the fabric vertically (along fabric's ear).

If the fabric does not stretch well, cut fabric horizontally.

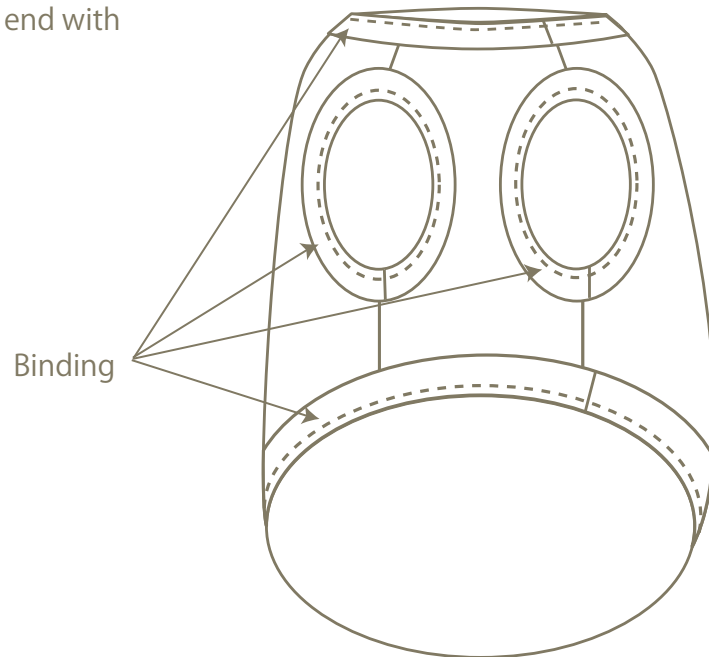


When using commercial bind tape, fold the tape in two (right side out) and press with iron.

06 Bind Neck, Armhole and Hem

- ① Cut bind tape for Neck, Armhole and Hem.
(Necessary length in the chart include seam allowance)

- ② Fold each tape into circle and sew the end with 1cm seam allowance.
Then zig-zag stitch.



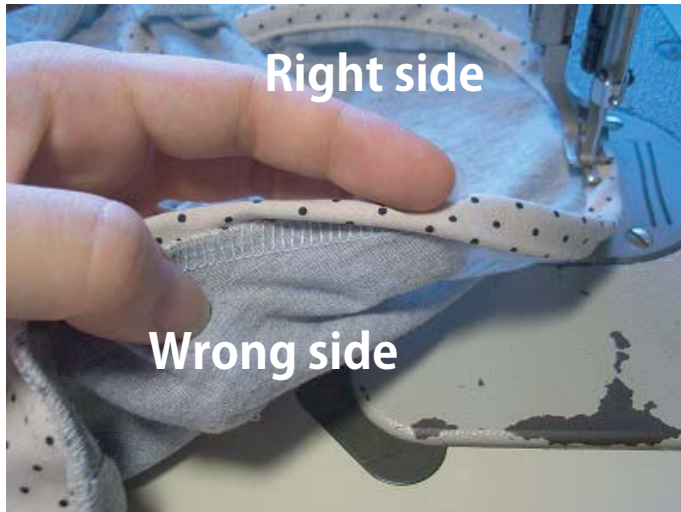
- ③ Place bind tape nad neck right side in and sew with 1cm seam allowance.

- ④ Fold the tape over to wrong side, then stitch from right side of the fabric.

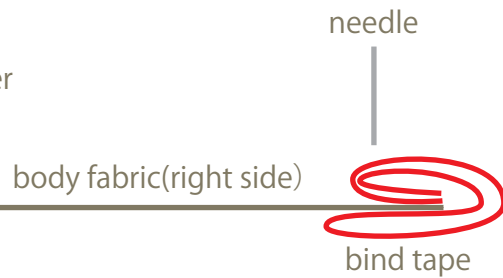


※When using commercial bind tape, it may not have enough width.
Please sew with about 5mm seam allowance to make step ④ easier to sew.

POINT



When sewing, keep checking the wrong side to cover the seam with bind. Try to push the bind tape to the wrong side (make wrong side gets wider binding) to avoid miss stitching.



⑤ Do the same to armholes and hem.

Complete!!